CAD

-A107

SM 421; DI 32 x DC 24V
DIGITAL INPUT

TAGNAME:	AP16_FB_C	AP16_FB_O	AP17_FB_C	AP17_FB_O	AP18_FB_C	AP18_FB_O	AP19_FB_C	AP19_FB_O		
	E: 11.0	E: 11.1	E: 11.2	E: 11.3	E: 11.4	E: 11.5	E: 11.6	E: 11.7		N
	37	38	39	40	41	42	43	44	45	46	47	48

/14.7 >

-K725 15.2 12 14 11
-K726 15.3 12 14 11
-K727 15.4 12 14 11
-K728 15.4 12 14 11
-K729 15.5 12 14 11
-K730 15.6 12 14 11
-K731 15.7 12 14 11
-K732 15.7 12 14 11

/14.3 +24V -A107 -X107 :4 +24V -A108 /16.1

/14.3 0V -A107 :9

-X107 :10 0V -A108 /16.1

-K725 A2 A1 15.2 14 12 11
-K726 A2 A1 15.3 14 12 11
-K727 A2 A1 15.4 14 12 11
-K728 A2 A1 15.4 14 12 11
-K729 A2 A1 15.5 14 12 11
-K730 A2 A1 15.6 14 12 11
-K731 A2 A1 15.7 14 12 11
-K732 A2 A1 15.7 14 12 11

+24V 0V +24V 0V

PRESENT PLC / DIGITAL OUTPUTS

JET VALVES		JET VALVES		JET VALVES		JET VALVES	
AP16 CLOSED	AP16 OPENED	AP17 CLOSED	AP17 OPENED	AP18 CLOSED	AP18 OPENED	AP19 CLOSED	AP19 OPENED

Observe protection note according to DIN34

rev.	revision	date	name	norm		res. from:	subst. for:	repl. by:
A			date	16.02.2005				
			desig.	Hinrichsmeyer				
			check	Hofner				

LSB Keto
Josef Möbius

SAM Electronics

Baggerautomatik
DREDGER AUTOMATIC
CIRCUIT DIAGRAM

+E1

271.195 627.STR

sheet 15
total

11. DIN 6771/Teil 5